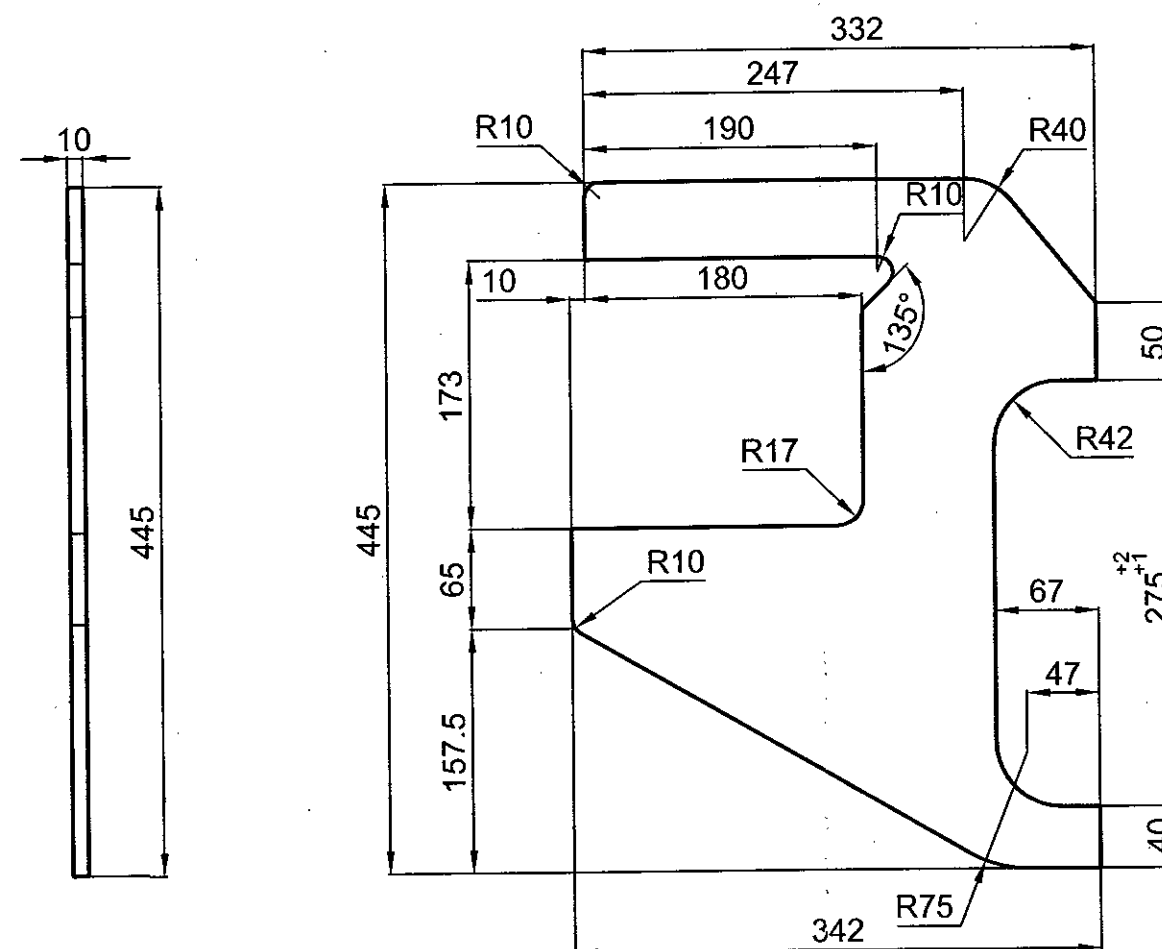


SURFACE TEXTURE

STATUS:

PROTOTYPE ONLY

**NOTE:-**

1. FOR OPEN TOLERANCES REFER DRG. NO. ICF/STD-9-0-001.
2. ALTERNATIVELY STEEL TO IS:2062 E 250 Cu C MAY BE USED IN LIEU OF STTEEL TO IRS-M-41, WHEREVER SPECIFIED FOR THE ITEMS PERTAINING TO THIS DRG.

REVISION	DATE	CHANGE	APP./BY	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
				VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
				SYMBOL	~	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
				1. DIMENSIONAL TOLERANCES FOR SHEET METAL AND WELDED STRUCTURE REF. RD-227	3. SURFACE PROTECTION UNLESS OTHERWISE SPECIFIED. REF. RD-244											
				2. QUALITY OF WELD JOINTS REF. RD-230	4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)											
				MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000			
				TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				

1	1	R1015 01010	RIB 445x342x10mm Thk.	IRS-M-41-97
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION	
PRODUCT				
MEMU 3-Phase / DMC				
APPROVED	25/4/19		MATERIAL	SCALE
CHECKED	25/4/19			1:3
DRAWN	25/4/19		849	849-83011
TRACED			MODEL	NEXT ASSEMBLY
STANDARDS			MATERIAL CODE	QTY.
BEBL LIMITED			RIB	
PRODUCT DESIGN			BANGALORE COMPLEX	
Wt.(Kg)			SHEET	ALT
-			1 OF 1	
DRG No.			849-83022	